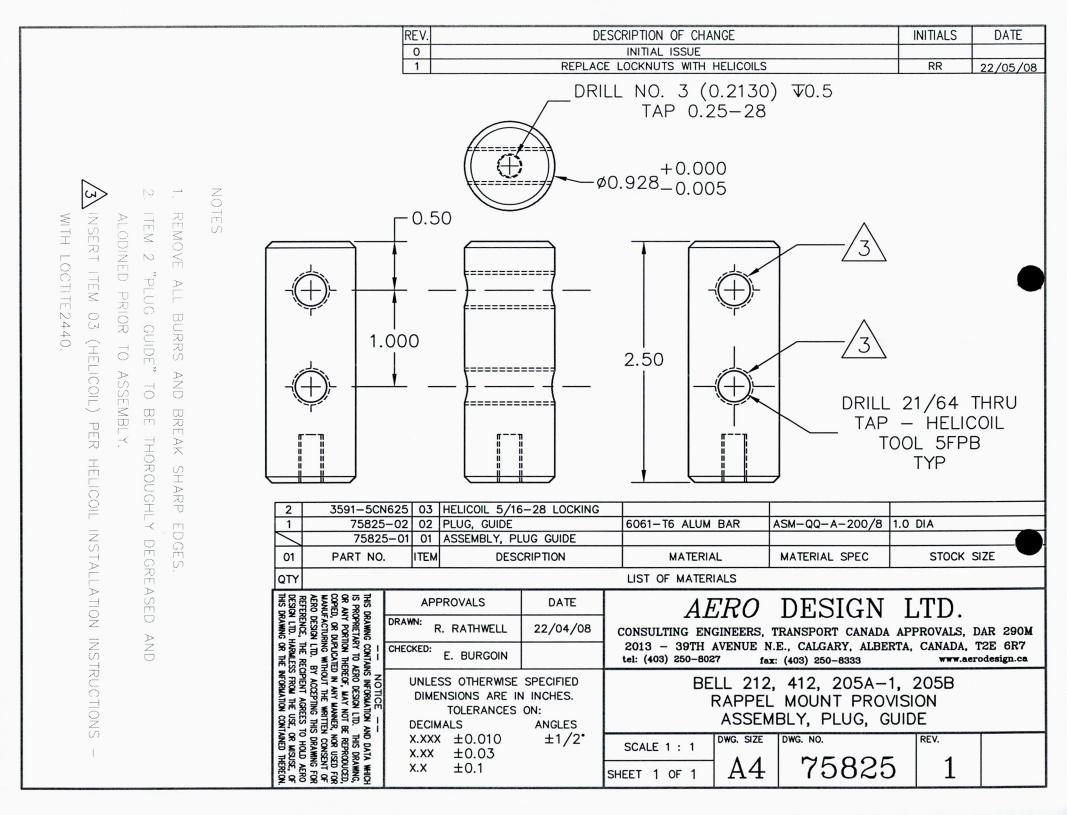


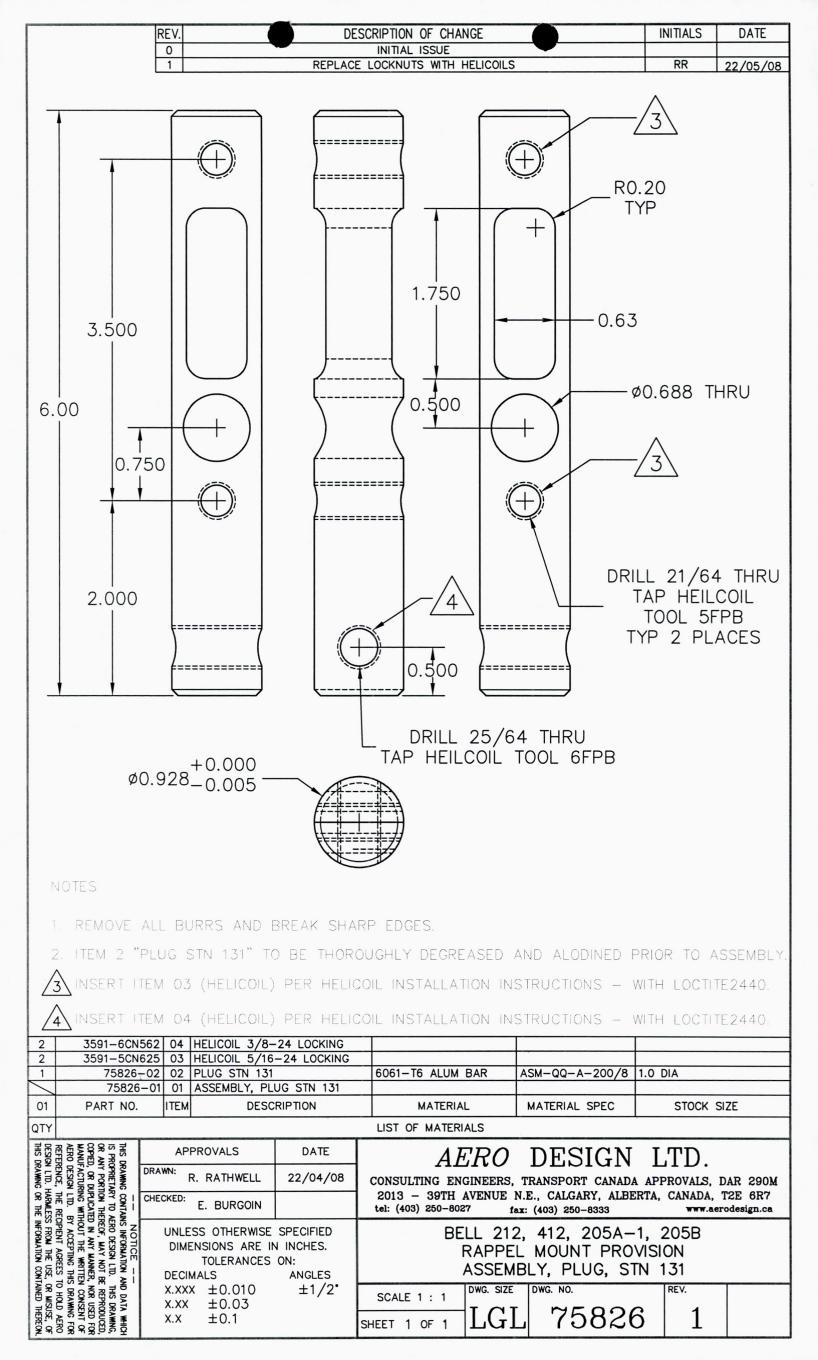
- 1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
- 2. ITEM 2 "PLUG STN 105" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO ASSEMBLY.

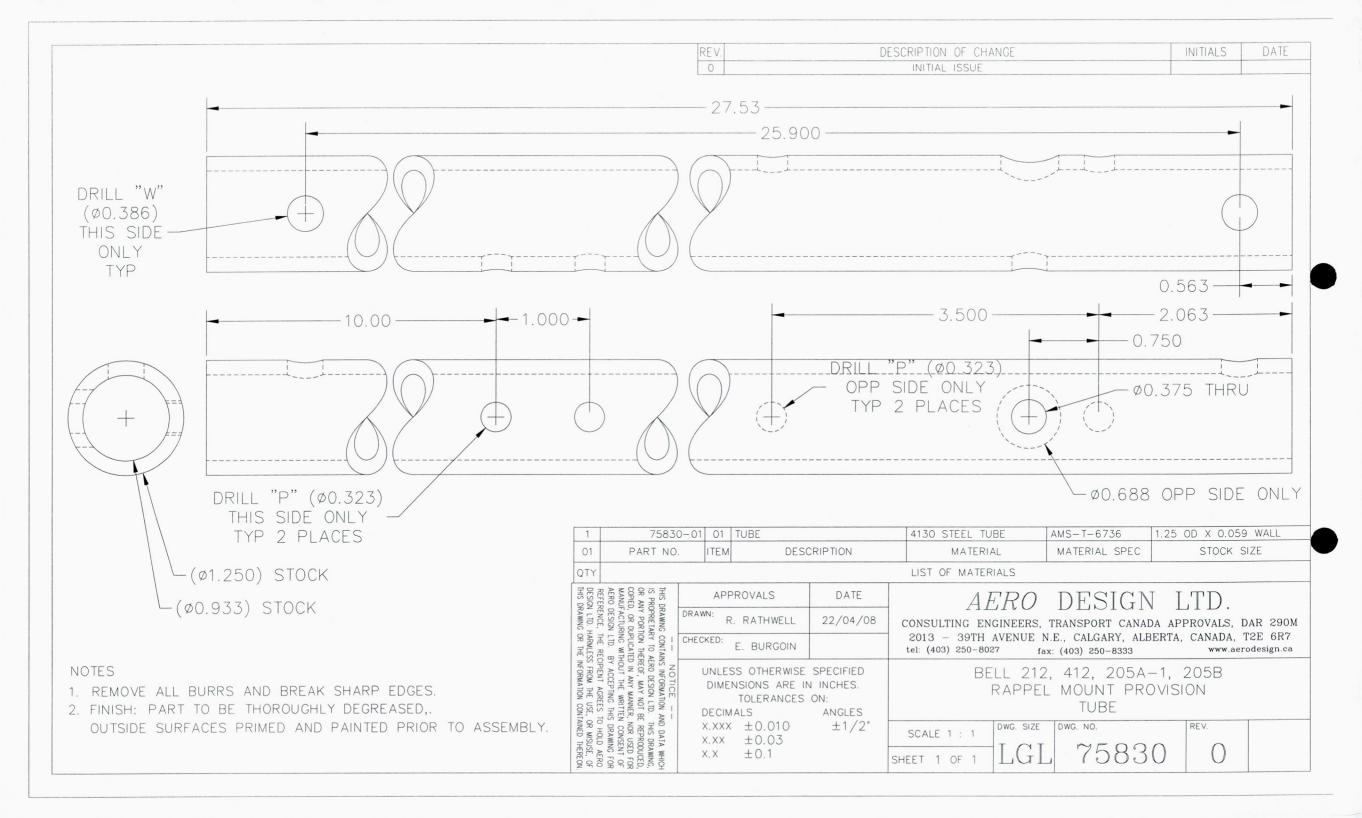
(1) INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS — WITH LOCTITE2440.

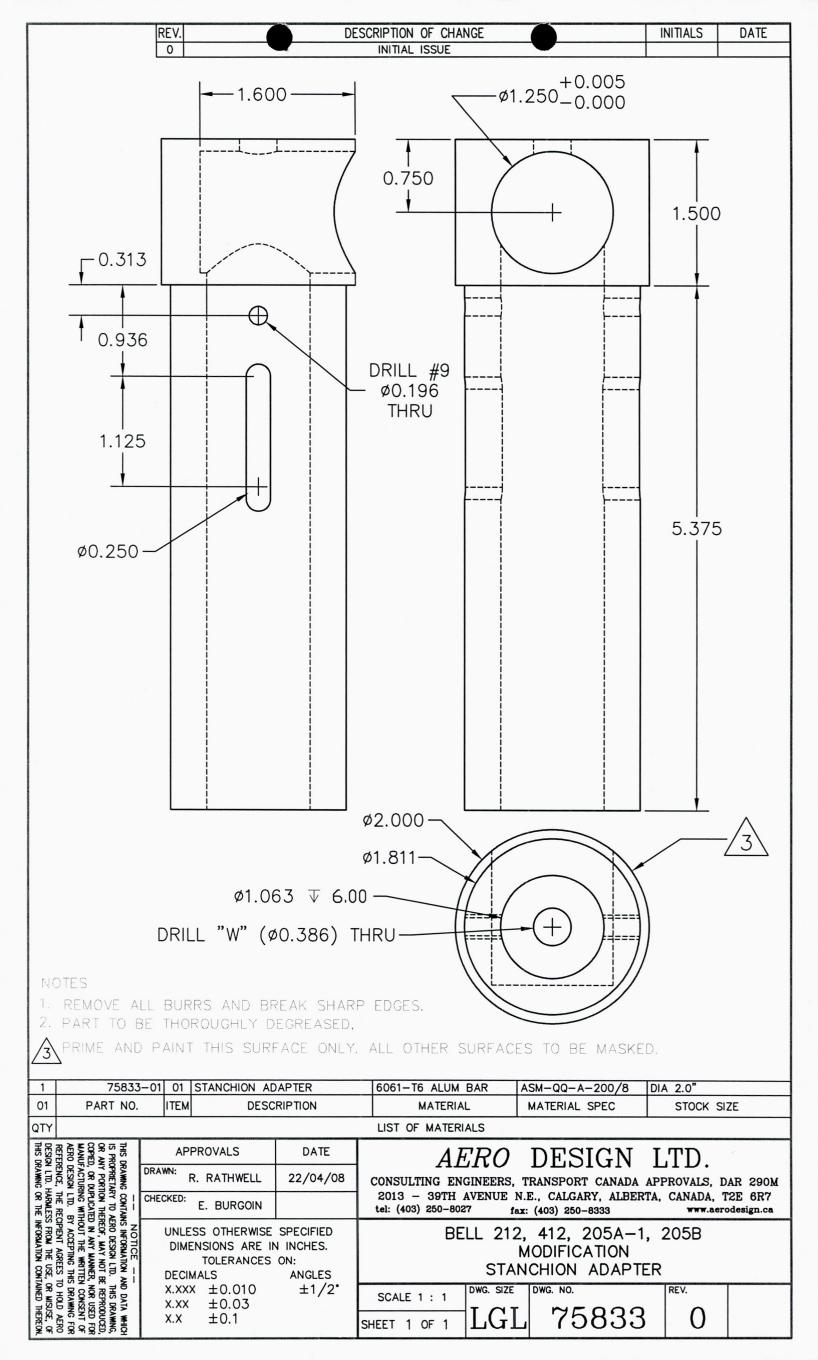
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2	3591-5CN	625 03	HELICOIL 3/8-	-28 LOCKING					
1	75824	-02 02	PLUG STN 105		6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.25 DIA		
	75824	-01 01	ASSEMBLY, PL	UG, STN 105					
01	PART NO.	ITEM	DESC	RIPTION	MATERIAL	MATERIAL SPEC	STOCK SI	ZE	
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OR THE	CONTAIN CONTAIN Y TO A PLON THEI PLICATE PLICATE NG WITH NG WITH NG WITH NG WITH NG WITH NG WITHE REC	CHECKED:	E. BURGOIN		2013 - 39TH AVENUE tel: (403) 250-8027	N.E., CALGARY, ALBER fax: (403) 250-8333		ZE 6R7 odesign.ca	
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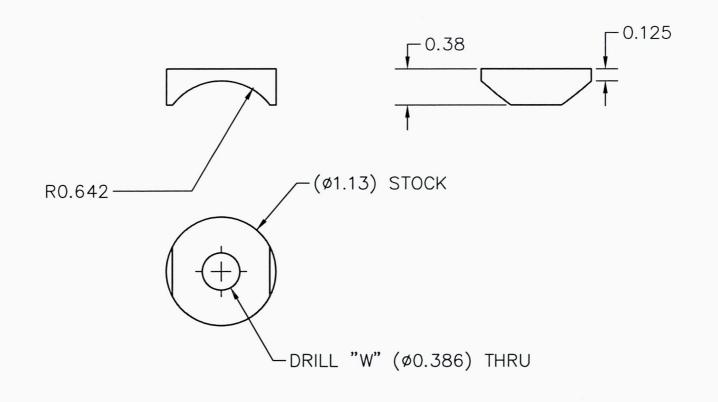








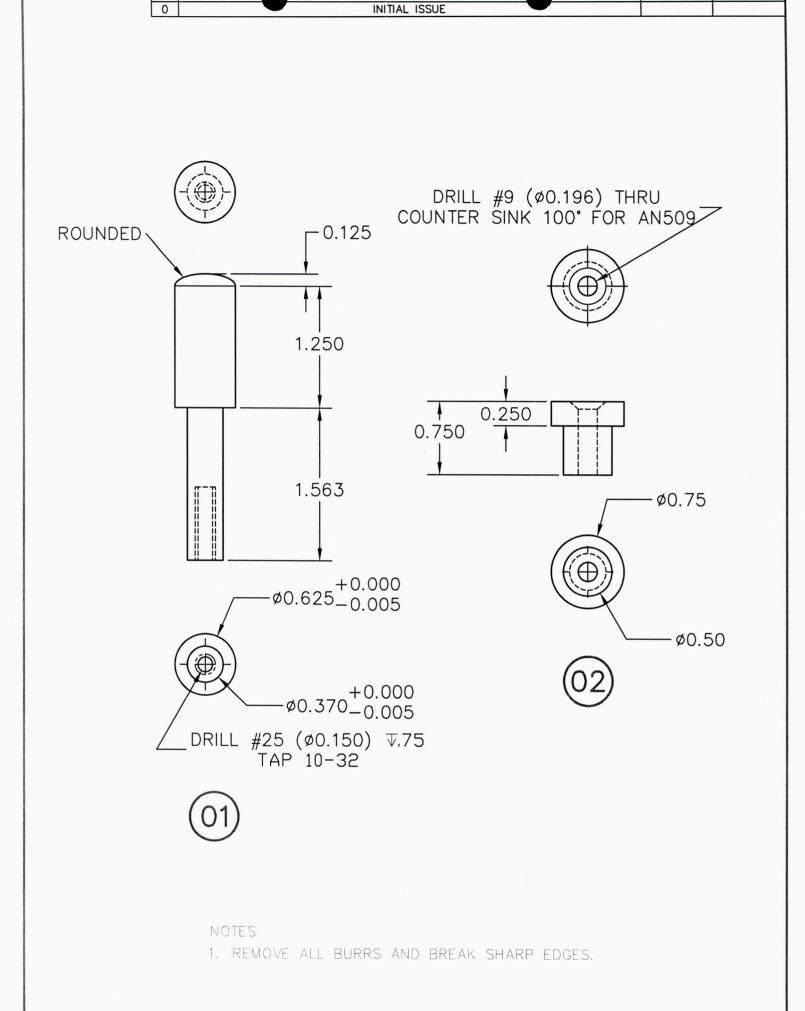
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1	7583 ₋	4-01 01 CURVED WASHER			6061-T6 ALUM	BAR	ASM-QQ-A-200/8	1.13 DIA	
01	PART NO	DESCRIPTION			MATERIA	.L	MATERIAL SPEC	STOCK SI	ZE
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OR THE	HE RESERVED CHECKED: E. BURGOIN				2013 — 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca				
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REMOVE ALL BURRS AND BREAK SHARP EDGES.
 FINISH: PART TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED PRIOR TO ASSEMBLY



DESCRIPTION OF CHANGE

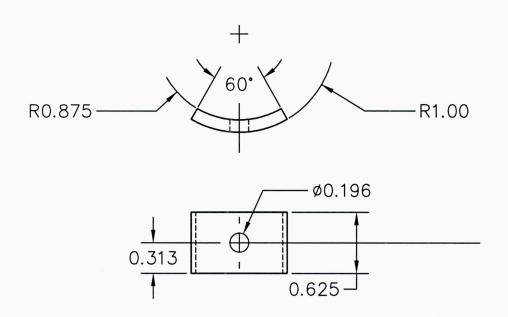
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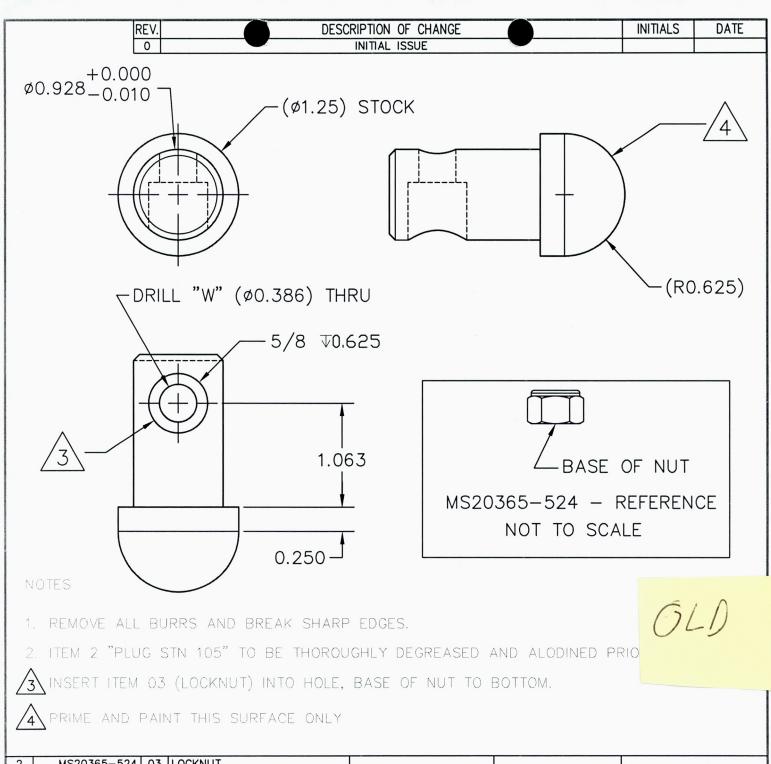
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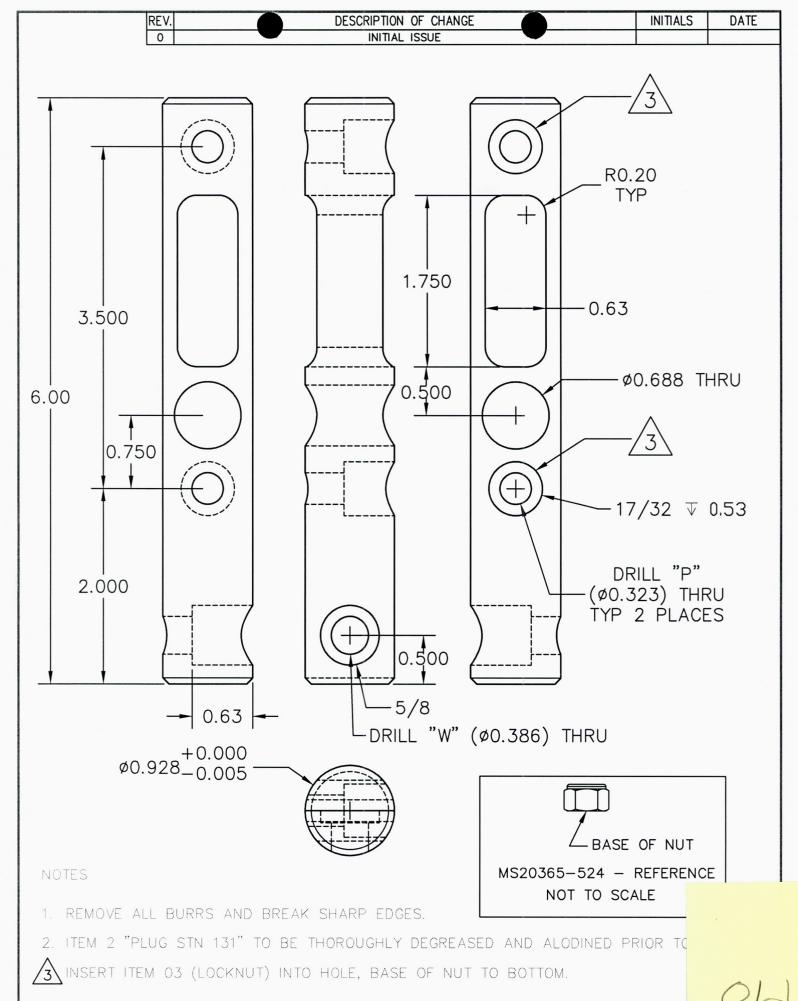
- 1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
- 2. FINISH: PART TO BE THOROUGHLY DEGREASED, ALODINED AND PRIMED PRIOR TO ASSEMBLY.

1	75806	-01	01 BEARING CLIP		6061-T4 ALUM	TUBE	AMS-WW-T-700/6	AS REQ'D		
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MS20365-524 03 LOCKNUT 75824-02 02 PLUG STN 105 6061-T6 ALUM BAR ASM-QQ-A-200/8 1.25 DIA

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2	MS20365-	524 03	LOCKNUT					
1	75826-	-02 02	PLUG STN 131		6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA	
	75826	01 01	ASSEMBLY, PL	UG STN 131				
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